



# Correlating Total Organic Carbon (TOC) to Biochemical (BOD<sub>5</sub>) and Chemical Oxygen Demand (COD)

In all regions of the world, environmental agencies and academia are exploring and supporting measurement of total organic carbon (TOC), and its use in correlating to oxygen demand.

## Background

Oxygen demand measurements, biochemical and chemical, have been used for over 100 years to qualify and quantify contamination in municipal and industrial wastewater. Biochemical Oxygen Demand, currently a five-day laboratory test labeled BOD<sub>5</sub>, is one of the most broadly used parameters for wastewater quality in the world; the standard for municipal sewage treatment. Chemical Oxygen Demand, (COD), typically a two-hour test, is more widely used in industrial applications. Often, both of these laboratory methods are measured, recorded and compared over time (Citations 1, 2 and 3).

Total Organic Carbon, (or TOC), and is a well-known analytical method used in diverse water and wastewater quality applications, municipal and industrial. There are multiple methods and technologies available, in laboratory and online configurations. Typical analytical times are between 3 and 10 minutes, and varying by mode of analysis. The quick analytical cycle and online operation provide an advantage over oxygen demand, with real-time analyses for event detection and integrated process control.

Depending upon the wastewater composition and stability, a relationship or correlation can often be established between the organic carbon and the oxygen demand of the sample.

## Regulatory Framework

In the U.S., pre-treatment standards are established for all industrial and publically-owned treatment works (POTWs). Under the authority of the Clean Water Act, and subsequent legislation, the National Pollutant Discharge Elimination System (NPDES) was established under the administration of the Environmental Protection Agency (EPA). With minimal exceptions, NPDES is the primary mechanism to set discharge limits or effluent limitations guidelines (ELG), for anyone releasing process effluent or wastewater to public waterways (Citations 4 – 7).

The U.S. Clean Water Act authorizes considerable civil penalties for all violators, up to US\$25,000 per day per violation. (Citation 8). According to the U.S law, Code of Federal Regulations 403.12, POTWs over 5 million gallons per day (MGD) have to have their own pretreatment program. (Citation 9)

In Asia, Taiwan's EPA has guidelines to qualify river pollution based on concentration of BOD<sub>5</sub>. They classify 5 to 15 mg/L as moderately polluted and > 15 mg/L as severely polluted (Citation 10).

In Europe, France has effluent discharge limitations in open waterways that are BOD<sub>5</sub> < 100 mg/L and COD < 300 mg/L (Citation 11). Germany allows a maximum COD value based on 4 x TOC – "a chemical oxygen demand (COD) level specified in the water discharge permit shall also be deemed to have been met provided the quadruple amount of total organically bonded carbon (TOC), specified in milligrams per litre, does not exceed this level." (Citation 12)



## Importance and Value of TOC to Oxygen Demand Correlation

The analytical method for TOC is faster and more accurate than either, oxygen demand method, and a direct measurement of the organic load. Both forms of oxygen demand are indirect measurements. TOC has an analysis time of 3 to 10 minutes, or 30 minutes for at least three (3) repetitions, compared to two hours for COD, or five days for BOD<sub>5</sub>.

The NPDES system allows for “authorized alternatives”, such as TOC measurement correlating to oxygen demand, as a means for operators to have faster and more accurate monitoring and process control. In this way, industrial facilities, “non-municipal dischargers”, with wastewater treatment can often trend oxygen demand and anticipate excursions before exceeding their permit limits (Citation 13).

A pre-treatment facility should work with their state NPDES administrator to execute a long-term, correlation test and replace BOD or COD with TOC as the primary discharge parameter. Regulatory agencies (e.g., USEPA, state DEPs) may have specific requirements on the number of samples and test period. As indicated by ITA Study Report, “weekly sample analysis for a minimum of one year to include seasonal variations is recommended for municipal wastewater plant in order to obtain discharge permit” (Citation 14).

Around the globe, municipal sewage and industrial wastewater plants can use short-term and long-term studies to determine the correlation between TOC and oxygen demand.

According to the Government of India, Central Pollution Control Board, under the Ministry of Environment & Forests:

“...based on the laboratory validation as regards to the observed ratio of TOC:BOD & TOC:COD a correlation factor is established... In the field TOC is monitored online... Based on repeatable empirical relationship established between TOC, BOD or COD for a specific waste water source accompanying BOD or COD can be estimated from the recorded TOC values.” (Citation 15) The CPCB also specifies that the correlation must be established based on the sample matrix and validated periodically.

Since TOC and oxygen demand methods are inherently different, the historical concern over TOC: OD correlation is the stability of the relationship through time, due to any changes in the process stream(s). The variability of organics in time could alter the mathematical relationship to oxygen demand. The sample matrix, particulate or solids composition, viscosity and turbidity, can influence the correlation factor through time.



By measuring TOC once every ten minutes and applying the correlation factor:

- COD can be estimated as much as 12 times more frequently than the traditional test
- BOD<sub>5</sub> can be estimated 288 times per day, compared to the traditional test

## How to Determine the Correlation Factor

There are a number of ways to properly determine the correlation factor between the TOC and Oxygen Demand parameter of choice, BOD<sub>5</sub> or COD. The method detailed in the ITA Test Report is very specific with corresponding statistical analyses; refer to the Implementation Protocol (Citation 14 pages 7, 30-31). ITA's suggested protocol specifies four steps with recommendations, references published analytical methods:

1. Long term sampling for TOC and BOD<sub>5</sub> analyses, of various points from influent to discharge
  - Recommends immediate BOD<sub>5</sub> analysis after collection
  - Recommends immediate TOC analysis after collection OR acidification and refrigeration
  - Recommends 10% of samples “used for quality assurance and quality control purposes”
2. Statistically analyze data for significant correlation between data sets
3. If correlation is confirmed, set correlation equation and calculate TOC equivalent to BOD<sub>5</sub> limit (Citation 14 pages 30-31)

Whether this procedure or another is followed, one should properly design, execute and analyze their experiment utilizing scientific method and current best practices to assure statistical validity, internal and external. Some validity considerations for statistical process control and analyses are: minimum number of data points in data set before determining process stability; normality of data; process capability; and criteria for determining inference to data correlation. Regarding Design of Experiments — Consult with quality and engineering personnel, applied statisticians, Six Sigma specialists and/or follow appropriate company processes and procedures.

The table below provides a few of the first order, correlation equations that were determined in the ITA Test Report (Citation 14 pages 10, 17, and 22). The report summarizes all of the correlation findings that the data were tested for statistically.

Location	Correlation Formula	R <sub>2</sub>
Oceanside WPCP, San Francisco, CA Primary effluent and final effluent	TOC = 0.2326 (BOD <sub>5</sub> ) + 14.426	0.8138
Longwood Park Sewage Lagoon Town of Quispamsis, NB, Canada Combined raw sewage and final effluent	TOC = 0.4476 (BOD <sub>5</sub> ) + 23.787	0.703
City of Winnipeg, Manitoba, Canada North End Water Pollution Control Centre (NEWPCC) Combined raw sewage and final effluent	TOC = 0.5569 (BOD <sub>5</sub> ) + 11.38	0.8832

## Conclusion

In Asia, Europe and the Americas, correlating TOC to BOD<sub>5</sub> is well-known and becoming a best practice in wastewater quality and treatment. Faster and more accurate TOC measurements can be used to improve process control, in addition to real-time discharge monitoring to decrease excursions. TOC analysis for BOD<sub>5</sub> can reduce operational costs, chemicals and energy, and help to avoid fines for exceeding effluent limits. There are established procedures and methods, analytical and statistical, to properly execute a correlation study, validate data and determine the equations. Universities, research institutions, environmental agencies and private industry are all learning the advantages of total organic carbon analysis to rapidly monitor and predict oxygen demand, improving wastewater quality, lowering cost and risk.

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